

The diagram is an exploded view of a motor assembly. It shows the main motor body (1) at the bottom, with various components like the stator (2, 3, 4), rotor (5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49) and other parts (50, 51) shown in their relative positions. The parts are numbered 1 through 51. A table at the bottom right lists the parts and their quantities.

|    |                   |       |   |
|----|-------------------|-------|---|
| 51 | M1Q-KT03-65-07-02 | 羊毛毡组件 | 1 |
| 50 | M1Q-KT03-65-15    | 油封衬垫  | 1 |
| 49 | M1Q-KT01-65-13    | 电缆线   | 1 |
| 48 | M1Q-KT01-100-02   | 电缆护套  | 1 |

|    |                   |           |    |              |            |     |            |
|----|-------------------|-----------|----|--------------|------------|-----|------------|
| 51 | M1Q-KT03-65-07-02 | 羊毛毡组件     | 1  |              |            |     | 配装装灯执行     |
| 50 | M1Q-KT03-65-15    | 油封衬垫      | 1  | 青壳纸          |            |     |            |
| 49 | M1Q-KT01-65-13    | 电电缆线      | 1  |              |            |     | 借用0165mm   |
| 48 | M1Q-KT01-100-02   | 电缆护套      | 1  | PVC          |            |     | 借用100mm    |
| 47 | M1Q-KT01-100-31   | 内六角扳手     | 1  |              |            |     | S=3        |
| 46 |                   | 十字槽盘头自攻螺钉 | 2  |              |            |     | ST4.2x35长度 |
| 45 |                   | 十字槽盘头自攻螺钉 | 9  |              |            |     | ST4.2x46长度 |
| 44 | M1Q-KT02-55-03    | 开关        | 1  |              |            |     | 借用0255mm   |
| 43 | M1Q-KT03-65-12    | 调速板       | 1  |              |            |     |            |
| 42 | M1Q-KT03-65-11    | 右机壳       | 1  | PA6+GF30/TPE |            |     |            |
| 序号 | 代 号               | 名 称       | 数量 | 材 料          | 单 件<br>重 量 | 总 计 | 备 注        |

|     |                 |     |           |     |           |                |              |              |            |           |     |     |
|-----|-----------------|-----|-----------|-----|-----------|----------------|--------------|--------------|------------|-----------|-----|-----|
| 41  |                 |     |           |     | O型橡胶圈     | 1              |              |              |            | φ32x2.4   |     |     |
| 40  | M1Q-KT01-55-01  |     |           |     | 出尘管       | 1              | PA6+GF30     |              |            | 借周0155    |     |     |
| 39  |                 |     |           |     | 十字槽盘头自攻螺钉 | 2              |              |              |            | ST4.2x12螺 |     |     |
| 38  | M1Q-KT01-100-03 |     |           |     | 电缆压板      | 1              | Q235A        |              |            | 借周100     |     |     |
| 37  |                 |     |           |     | 垫片        | 1              |              |              |            | φ6x16x0.5 |     |     |
| 36  |                 |     |           |     | 开口挡圈      | 1              |              |              |            | φ5        |     |     |
| 35  | M1Q-KT03-65-10  |     |           |     | 锯托组件      | 1              |              |              |            |           |     |     |
| 34  | M1Q-KT01-100-36 |     |           |     | 锯托扭簧      | 1              | 65Mn         |              |            | 借周100     |     |     |
| 33  | M1Q-KT01-100-35 |     |           |     | 滚针        | 1              | GCr15        |              |            | φ4x27.5   |     |     |
| 32  | M1Q-KT01-100-38 |     |           |     | 锯托偏心座     | 1              | 铁基粉末冶金       |              |            | 借周100     |     |     |
| 31  | M1Q-KT02-65-19  |     |           |     | 定子        | 1              |              |              |            | 借周0265    |     |     |
| 30  |                 |     |           |     | 深沟球轴承     | 1              |              |              |            | 607ZZ     |     |     |
| 29  | M1Q-KT01-100-29 |     |           |     | 碳刷        | 2              |              |              |            | 借周100     |     |     |
| 28  | M1Q-KT01-100-30 |     |           |     | 碳刷盒组件     | 2              |              |              |            | 借周100     |     |     |
| 27  | M1Q-KT02-65-20  |     |           |     | 转子        | 1              |              |              |            | 借周0265    |     |     |
| 26  |                 |     |           |     | 深沟球轴承     | 1              |              |              |            | 608-2RS   |     |     |
| 25  | M1Q-KT01-55-18  |     |           |     | 中心支架      | 1              | 铁基粉末冶金       |              |            | 借周0155    |     |     |
| 24  | M1Q-KT03-65-09  |     |           |     | 拾刀板       | 1              | Q235A        |              |            |           |     |     |
| 23  | M1Q-KT03-65-08  |     |           |     | 平衡块       | 2              | Q235A        |              |            |           |     |     |
| 22  | M1Q-KT01-100-09 |     |           |     | 大齿轮组件     | 1              |              |              |            | 借周100     |     |     |
| 21  |                 |     |           |     | 滚针轴承      | 1              |              |              |            | K0613.5   |     |     |
| 20  | M1Q-KT01-100-13 |     |           |     | 垫片        | 1              |              |              |            | 借周100     |     |     |
| 19  |                 |     |           |     | 轴用弹性挡圈    | 1              |              |              |            | φ6        |     |     |
| 18  | M1Q-KT01-100-12 |     |           |     | 往复杆滚轮     | 1              | GCr15        |              |            | 借周100     |     |     |
| 17  | M1Q-KT02-65-05  |     |           |     | 往复杆上支座    | 1              | 铁基粉末冶金       |              |            | 借周0265    |     |     |
| 16  | M1Q-KT01-100-15 |     |           |     | 导向板       | 1              | Q235A        |              |            | 借周100     |     |     |
| 15  | M1Q-KT01-100-17 |     |           |     | 支座弹簧      | 1              | 65Mn         |              |            | 借周100     |     |     |
| 14  | M1Q-KT03-65-07  |     |           |     | 往复杆组件     | 1              |              |              |            | 慢装        |     |     |
| 13  | M1Q-KT01-100-19 |     |           |     | 专用螺钉      | 1              | 45           |              |            | 借周100     |     |     |
| 12  |                 |     |           |     | 锯条        | 1              | 木工130×8×1.2  |              |            |           |     |     |
| 11  | M1Q-KT02-65-11  |     |           |     | 衬板        | 2              | Q235A        |              |            | 借周0265    |     |     |
| 10  | M1Q-KT03-65-06  |     |           |     | 防护钢丝      | 1              | 65Mn         |              |            |           |     |     |
| 9   | M1Q-KT03-65-05  |     |           |     | 防护罩       | 1              | 透明PC         |              |            |           |     |     |
| 8   |                 |     |           |     | 钢球        | 1              |              |              |            | Sφ5       |     |     |
| 7   | M1Q-KT01-100-32 |     |           |     | 旋扭弹簧      | 1              | 65Mn         |              |            | 借周100     |     |     |
| 6   | M1Q-KT03-65-04  |     |           |     | 拾刀旋扭      | 1              | PA6+GF30/45  |              |            |           |     |     |
| 5   | M1Q-KT03-65-03  |     |           |     | 左机壳       | 1              | PA6+GF30/TPE |              |            |           |     |     |
| 4   | M1Q-KT01-100-25 |     |           |     | 固定板       | 1              | Q235A        |              |            | 借周100     |     |     |
| 3   | M1Q-KT02-65-17  |     |           |     | 底板        | 1              | Q235A        |              |            | 借周0265    |     |     |
| 2   | M1Q-KT01-100-24 |     |           |     | 连接板       | 1              | Q235A        |              |            | 借周100     |     |     |
| 1   |                 |     |           |     | 内六角圆柱头螺钉  | 2              |              |              |            | M4x14发黑   |     |     |
| 序 号 |                 |     |           |     |           | 数 量            | 材 料          | 单 件<br>重 量   | 总 计<br>重 量 | 备 注       |     |     |
|     |                 |     |           |     |           | 铁底, 普通慢装, 不带激光 |              | 宁波鑫晟工具有限公司   |            |           |     |     |
|     |                 |     |           |     |           |                |              | 0365曲线锯      |            |           |     |     |
| 标 记 | 处 数             | 分 区 | 更 改 文 件 号 | 签 名 | 年 月 日     |                |              | M1Q-KT03-65B |            |           |     |     |
| 设 计 |                 |     | 标 准 化     |     |           | 阶 段 标 记        |              |              |            |           | 重 量 | 比 例 |
|     |                 |     |           |     |           |                |              |              |            |           |     |     |
| 审 核 |                 |     |           |     |           |                |              |              |            |           |     |     |
| 工 艺 |                 |     | 批 准       |     |           | 共 张            |              |              |            |           | 第 张 |     |
|     |                 |     |           |     |           |                |              | 01.01.03.13  |            |           |     |     |

设计  
校对  
审核  
工艺  
标准  
批准

铁底, 普通慢装, 不带激光

0365 曲线锯爆图

M1Q-KT03-65B

01.01.03.13